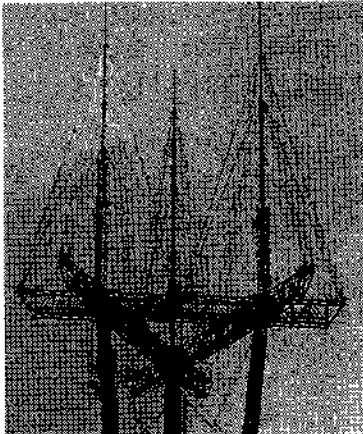




PHILLYSTRAN, INC.

HPTG-I GUYING SYSTEMS FOR BROADCAST TOWERS AND ANTENNAS

HIGH PERFORMANCE TOWER GUYS (HPTG-I)



Today's **PHILLYSTRAN HPTG-I** Guying Systems are the result of many years of experience with AM, FM, TV, and communications towers up to 1,200 feet high, operating at powers as high as 2 megawatts. HPTG-I is in use in every climate from the deserts of Saudi Arabia to the tundra regions of Greenland. Numerous government and military agencies operating sophisticated antennas around the world rely on **PHILLYSTRAN's** HPTG-I products. The excellent dielectric properties of **Kevlar®** aramid fiber, its strength-to-weight ratio (five times greater than steel), low stretch and low

creep characteristics combine to form the only reliable non-metallic substitute for steel guys.

HPTG-I guying systems eliminate problems associated with EHS⁽²⁾ and BS⁽²⁾ steel guy cables such as:

- ElectroMagnetic Interference (EMI)
- Radio Frequency Interference (RFI)
- Signal Suppression
- Array Directional Irregularities
- Zapping and White-noise Arcing (associated with ceramic insulators)

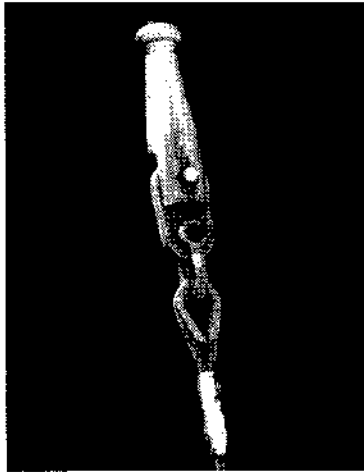
HPTG-I PART NUMBER AND RBS ⁽¹⁾	EHS/BS EQUIVALENT ⁽²⁾ in.	JACKETED DIAMETER in.	JACKETED WEIGHT lbs./1000 ft.	CORONA SOCKET CORONA SOCKET PART NUMBER	SVD OR AFS SVD OR AFS VIBRATION DAMPERS
HPTG 1200I	—	0.17	11	CS 1200	—
HPTG 2100I	1/8 EHS	0.22	18	CS 2100	SVD 0103
HPTG 4000I	3/16	0.30	33	CS 4000	SVD 0103
HPTG 6700I	1/4	0.37	50	CS 6700	SVD 0103
HPTG 11200I	5/16	0.44	70	CS 11200	SVD 0104
HPTG 15400I	3/8	0.51	95	CS 15400	SVD 0105
HPTG 20800I	7/16	0.57	115	CS 20800	SVD 0106
HPTG 27000I	1/2	0.65	150	CS 27000	SVD 0106
HPTG 35000I	9/16	0.69	170	CS 35000	SVD 0106
HPTG 42400I	5/8	0.84	230	CS 42400	AFS 5058104
HPTG 58300I	3/4	0.96	300	CS 58300	AFS 5058105
HPTG 85000I	7/8	1.14	420	CS 85000	AFS 50589317
HPTG 130000I	1 BS	1.56	740	CS 130000	AFS 50589319
HPTG 160000I	1 1/16	1.64	910	CS 160000	AFS 50589319
HPTG 200000I	1 1/4	1.87	1,050	CS 200000	AFS 50589291
HPTG 252000I	1 3/8	2.08	1,290	CS 252000	AFS 50589291

(1) HPTG-I part number = the Rated Break Strength (RBS) in lbs.

(2) Extra High Strength (EHS) /Bridge Strand (BS) steel guys based on Rated Break Strength (RBS)

Table 1

Kevlar® is a DuPont registered trademark.



WHAT ARE CORONA SOCKETS AND WHEN ARE THEY REQUIRED?

Corona Sockets were developed for the HPTG-I products to protect them from RF burning. The Corona Sockets are aluminum, resin filled, potted end terminations and are always factory installed. **PHILLYSTRAN, INC.** recommends these potted end terminations for all commercial AM, FM and TV projects, as

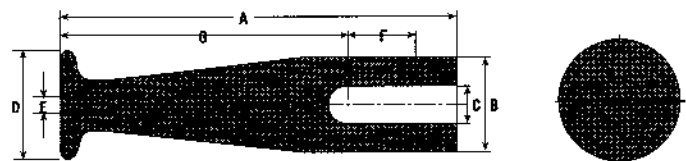
well as all roof-top installations. The Corona Sockets are the first level of protection for HPTG-I products, with additional levels of protection required for extremely high powered broadcasting stations (**contact PHILLYSTRAN, INC. for stations operating above 10kw**). See **Table 2** for Corona Socket dimensions.

WHAT IS A "GUYING SYSTEM?"

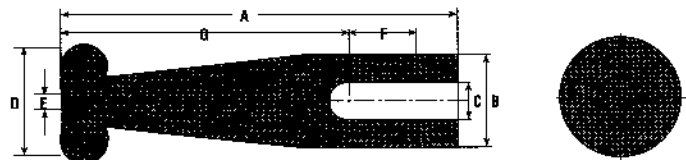
PHILLYSTRAN'S HPTG-I Kevlar® fiber guy lines are one component of the **HPTG-I Guying System**. By offering a system, the user is assured that all details related to the HPTG-I guy line have been addressed. This is the unique factor which differentiates these products from other steel guy alternatives.

The HPTG-I Guying System includes:

- HPTG-I Kevlar® guy line in a wide range of sizes
- Proof Tested Factory Installed Corona Sockets
- Vibration Dampers
- Guy Tension Procedure
- Size Selection and Installation Guidelines
- Recommendations for Higher Powered Installations (above 10kw)



CORONA SIZE	DIMENSIONS IN INCHES							PIN DIA	WT (LBS)
	A	B	C	D	E	F	G		
CS 1200-4000	6.000	1.25	.406	1.875	.266	1.000	4.375	.438	0.5
CS 6700-15400	10.000	2.375	.938	2.938	.469	1.688	7.125	.750	2.5
CS 20800-35000	14.125	3.406	1.109	4.125	.750	2.500	10.000	1.125	7.5



CORONA SIZE	DIMENSIONS IN INCHES							PIN DIA	WT (LBS)
	A	B	C	D	E	F	G		
CS 42400	14.875	3.750	1.406	4.750	0.797	2.125	10.875	1.125	11.1
CS 58300	17.625	4.625	1.719	4.875	1.000	2.500	13.000	1.375	18.0
CS 85000	20.000	5.313	1.938	5.125	1.250	2.875	14.625	1.500	25.0
CS 130000	25.000	7.500	2.750	7.875	1.531	4.375	16.688	2.500	68.0
CS 160000-200000	27.000	7.938	2.750	9.250	2.000	4.438	18.781	2.500	85.0
CS 232000-252000	31.500	9.063	2.750	9.875	2.250	4.438	23.250	2.500	115.0

Table 2

HOW TO DETERMINE WHAT SIZE HPTG-I IS REQUIRED?

A certified structural engineer should be consulted to determine guy size.

Total Guying where the HPTG-I assembly is greater than 50% of the total guy length: Select the HPTG-I size equal to the EHS steel guy size (recommended by either a structural engineer or tower manufacturer) based on RBS (**see Table 1**). Examples: AM, AM Arrays, Communications, Amateur Broadcasting towers, etc.

Partial Guying where the HPTG-I assembly is 50% or less than the total guy length: Select the HPTG-I size at least one size larger than the EHS size as determined by a structural engineer or tower manufacturer (**see Table 4**). Partial guys of HPTG-I should not be less than 10% of the tower height (at the HPTG-I assembly attaching point) in length and should extend equally in all directions at a given guy level. Example is a 3 sided 1,000 ft. FM tower with 3 top level HPTG-I assemblies not less than 100 ft. in length.

WHAT IS THE PURPOSE OF THE HPTG-I JACKET?

HPTG-I is a non-metallic guy line used in areas where steel guys cannot be used. The Kevlar® fiber core must be protected from the harmful effects of ultraviolet (UV) radiation. This thick extruded jacket is a co-polymer polyurethane with excellent weathering and dielectric properties, blended with carbon black pigmentation for maximum UV resistance. The outer jacket sheds moisture thus assuring consistent dielectric properties regardless of the season or climate.

What is the Life Expectancy of HPTG-I?

HPTG-I differs from other non-metallic guy lines or rods because of the thick protective outer polyurethane extruded jacket (see Table 3) which protects the HPTG-I for many years.

PHILLYSTRAN guy line systems have been in place since the early 1970's, with an expected life of 25 years or more; perhaps the life of the tower(s). **Retirement Criteria** is based on the condition of the jacket, especially near the base of the corona socket. It is recommended that HPTG-I guy systems be inspected at least annually, more frequently as the guy system ages.

HPTG-I POLYURETHANE JACKETING COMPOUND

	TYPICAL VALUES			
	ASTM	SAMPLE*	SI UNITS	USCS UNITS
Shore Hardness	D 2240	2	42 D	42 D
Tensile Strength	D 412	1	38.2 MPa	5550 psi
Tensile Stress @ 100% Elongation	D 412	1	9.0 MPa	1300 psi
Tensile Stress @ 300% Elongation	D 412	1	17.2 MPa	2500 psi
Ultimate Elongation	D 412	1	525%	525%
Tensile Set @ 200% Elongation	D 412	1	25%	25%
Vicat Softening Point	D 1525	2	110 deg.C	230 deg.F
Compression Set	D 395			
22 Hrs. @ 23 degree Centigrade		2	25%	25%
22 Hrs. @ 70 degree Centigrade		2	60%	60%
Glass Transition Temp.	DSC**	3	-44 deg.C	-47 deg.F
Tear Resistance	D 624 Die C	2	74.4 kN/m	425 lb/in
Tear Resistance	D 470	1	23.6 kN/m	135 lb/in
Specific Gravity	D 792	2	1.13	1.13
Low Temperature Stiffness	D 1053			
Modulus of Rigidity @ 23 deg.C		2	11.1 MPa	1609 psi
Modulus of Rigidity @ 0 deg.C		2	17.2 MPa	2500 psi
Modulus of Rigidity @ -20 deg.C		2	55 MPa	8000 psi
@ -40 deg.C		2	331 MPa	48000psi

* (1) 25 mil, extruded (2) 75 mil, milled and pressed (3) granules
 ** Different Scanning Calorimeter, 10 degree C/min. temperature program

Table 3

Caution: Break Strength: The break strength of a rope is the load at which a new rope will break when tested under laboratory conditions. Break strength should not be mistaken for safe working load. **Safe Working Load:** Because of the wide range of rope use, rope condition and the degree of risk to life or property, it is not possible to make a blanket recommendation for safe working load. It is ultimately dependent on the rope user to determine what percentage of break strength is their own safe working load. **Wear:** Ropes wear out with use; the more severe the usage, the greater the wear. It is often not possible to detect wear on a rope by visible signs alone. Therefore, it is recommended that the rope user determine a retirement criteria for ropes in their application. For assistance in developing safe working load and retirement criteria for each application please call or write Phillystran, Inc.

All printed statements, data and recommendations are based on reliable information and tests, and are presented without any guarantee or warranty. Statements regarding the use of **PHILLYSTRAN, INC.**'s products and processes are not to be construed as recommendations for use in violation of any applicable law, regulations or patent rights.

© All rights reserved.

PHILLYSTRAN® HIGH PERFORMANCE TOWER GUY (HPTG-I) ENGINEERING DESIGN DATA

PART NUMBER	LOAD BEARING AREA (SQURE INCHES)	NOMINAL TENSILE MODULUS (MILLION psi)		10TH CYCLE EA (POUNDS)
		1ST CYCLE	10TH CYCLE	
		HPTG 4000I	0.0168	
HPTG 6700I	0.0280	14	15	421,000
HPTG 11200I	0.0467	14	15	701,000
HPTG 15400I	0.0609	14	15	913,000
HPTG 20800I	0.0862	14	15	1,290,000
HPTG 27000I	0.112	14	15	1,670,000
HPTG 35000I	0.142	14	15	2,130,000
HPTG 42400I	0.188	10.5	12	2,250,000
HPTG 58300I	0.247	10.5	12	2,960,000
HPTG 85000I	0.366	10.5	12	4,390,000
HPTG 130000I	0.675	10.5	12	8,100,000
HPTG 200000I	1.03	10.5	12	12,400,000
HPTG 252000I	1.31	10.5	12	15,800,000

Numbers within the part number designate the rope's break strength. Diameters and weights can vary.

HPTG-I SIZE SELECTION TABLE WHEN USED AS A PARTIAL GUY⁽¹⁾

EHS/BS ⁽²⁾ in.	RBS lbs.	HPTG-I /Outer Diameter in.
1/4 EHS	6,650	HPTG 11200I / 0.44
5/16	11,200	HPTG 15400I / 0.51
3/8	15,400	HPTG 20800I / 0.57
7/16	20,800	HPTG 27000I / 0.65
1/2	26,900	HPTG 35000I / 0.69
9/16	35,000	HPTG 42400I / 0.84
5/8	42,400	HPTG 58300I / 0.96
3/4	58,300	HPTG 85000I / 1.14
7/8 BS	87,400	HPTG 130000I / 1.56
1	115,800	HPTG 160000I / 1.72
1 1/16	131,000	HPTG 160000I
1 1/8	148,200	HPTG 200000I / 1.87
1 3/16	163,400	HPTG 200000I
1 1/4	184,400	HPTG 252000I / 2.08
1 5/16	204,000	HPTG 252000I

(1) Partial guy is 50% or less of total guy length.
 (2) EHS or Extra High Strength steel guy strand. BS or Bridge Strand steel guy strand.

For larger sizes, contact Phillystran, Inc.

Table 4

When are Vibration Dampers required?

Guy lines, whether steel or non-metallic, may exhibit aeolian (high frequency) or galloping (low frequency) vibration. HPTG-I is effectively dampened using Preform Line Products' Spiral Vibration Dampers (SVD) or Air Flow Spoilers (AFS, see Table 1). The SVDs are installed in pairs with one pair installed within 6 inches of each end of the HPTG-I assembly. The AFSs are much longer and are installed along the length of the HPTG-I assembly, using four AFSs per assembly. Vibration dampers are recommended for any HPTG-I assemblies greater than 100 ft. in length, and greater than 50% of the total guy length. Additional installation instructions are available from Phillystran, Inc.

What is the function of the steel tail? A **steel tail** is a length of EHS steel guy line connecting the HPTG-I assembly to the turnbuckle or guy anchor.

The **steel tail** (required for towers totally guyed with HPTG-I) protects the HPTG-I assemblies from damage due to brush fires, lawn maintenance equipment or vandals. The **steel tail** length should be sufficient to get the bottom end of the HPTG-I assembly above arm reach, or above brush tops (if located in a marsh or tall brush area). The HPTG-I should never pass through tree limbs or be allowed to rub against poles or tree trunks. The **steel tail** allows for easier guy length calculations and serves as a guy tension monitoring point, as well as a safer area to attach guy grips during guy line installation and tensioning.

Where can HPTG-I guy systems be purchased and what information is required at time of purchase?

Corporations and government agencies can purchase HPTG-I guy systems directly from the factory located in Montgomeryville, PA. The following information will assist the **PHILLYSTRAN** representative in determining proper fit and function of the HPTG-I guying system:

- Tower height and location.
- System type, operating power and frequency.
- Size of EHS/BS being replaced by or connecting to the HPTG-I assemblies.
- Length per assembly.
- Is material for shipment outside of the US.

Grounding of Tower and Anchors

Proper grounding of the tower, as well as at each of the anchor points, may be the most important preventative maintenance item for a successful, long lasting HPTG-I Guying System. Grounding will decrease the chances of damage to the HPTG-I caused by RF flashover or lightning. Improper grounding can expose the guy system to damage at both the tower attaching point, as well as at the bottom end connection (where the HPTG-I attaches to the steel tail). Most Electrical and Broadcasting Consultants can advise on proper grounding techniques.

TENSIONING PROCEDURE FOR HPTG-I

The following procedure is suggested for tensioning HPTG-I guy assemblies to tensions as determined by a certified structural engineer or tower manufacturer. It is important that the plumb of the tower be maintained throughout this procedure. Example: Tension HPTG-I assemblies to approximately 15% of its RBS. Guy tension will automatically relax to approximately 10% RBS as indicated by **Table 5**.

General Stress/Relaxation Phillystran High Performance Tower Guys

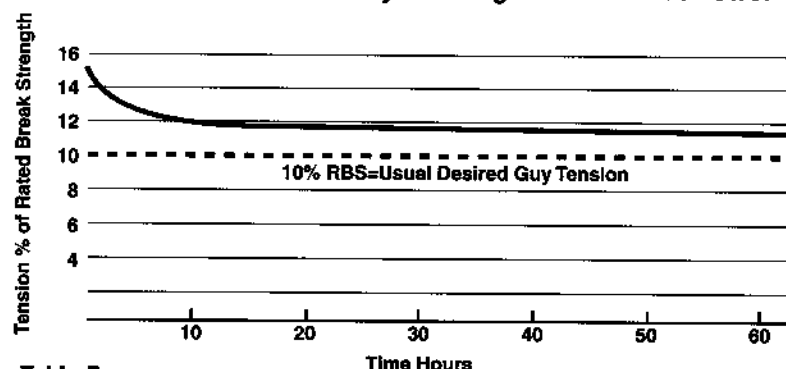


Table 5



PHILLYSTRAN, INC.

151 COMMERCE DRIVE
MONTGOMERYVILLE, PA 18936-9628 U.S.A.
215-368-6611 FAX: 215-362-7956
WWW.PHILLYSTRAN.COM

165-9/01